HVAC cost

- **Estimating Labor Expenses for Repair Services**
  Estimating Labor Expenses for Repair Services Comparing Replacement Part Prices for Various Systems Reviewing Maintenance Plan Rates in Detail Exploring Payment Arrangements for Major Overhauls Analyzing Long Term Savings with Efficient Upgrades Investigating Seasonal Discounts from Service Providers Understanding Monthly Budgeting for HVAC Projects Balancing Initial Spending with Potential Savings Evaluating Total Costs for System Retrofits Preparing for Unexpected Repair Fees Weighing Return on Investment for Modern Equipment Identifying Hidden Expenses in Older Units
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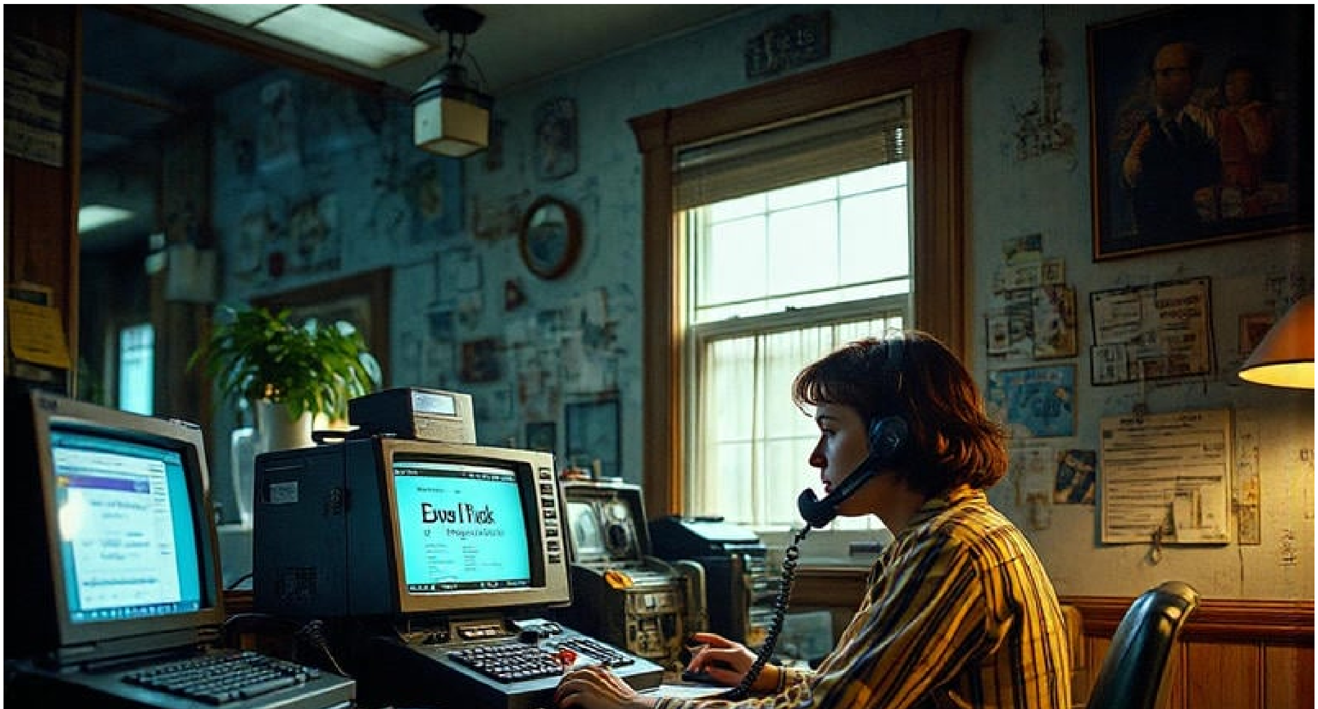

When considering the installation of Heating, Ventilation, and Air Conditioning (HVAC) systems, understanding state regulations is a crucial step that cannot be overlooked. Each state in the United States has crafted its own set of rules and guidelines governing HVAC installations, tailored to local climate conditions, energy efficiency goals, and safety standards. These regulations aim to ensure not only the proper functioning of HVAC systems but also the safety and well-being of residents.

First and foremost, most states require that HVAC technicians be licensed or certified. This requirement ensures that individuals performing installations have received adequate training and possess the necessary skills to carry out their duties safely and effectively. Licensing often involves passing an examination that tests knowledge on various topics such as system design, electrical components, refrigerants, and building codes. Additionally, ongoing education may be mandated to keep up with technological advancements and changes in regulations.

Ductwork in mobile homes is often smaller and requires precise installation **best hvac system for mobile home** temperature.

Energy efficiency is another critical aspect governed by state regulations. Many states have adopted standards from the International Energy Conservation Code (IECC), which sets minimum requirements for energy-efficient building practices. These standards guide how HVAC systems should be installed to maximize energy conservation while minimizing environmental impact. For example, regulations might dictate specific insulation levels for ductwork or require certain seasonal energy efficiency ratios (SEER) for air conditioning units.

Safety is paramount in any installation process. State regulations typically mandate adherence to national safety codes such as those established by the National Fire Protection Association (NFPA). These codes cover important safety considerations like proper ventilation of combustion gases from heating appliances or secure anchoring of outdoor units to withstand severe weather events. Compliance with these standards helps prevent accidents such as gas leaks or electrical fires.

Moreover, environmental considerations are increasingly becoming a focal point of state regulations for HVAC installations. With growing awareness about climate change and environmental protection, many states impose restrictions on refrigerant types due to their potential impact on ozone depletion and global warming. Regulations might stipulate using newer refrigerants with lower Global Warming Potential (GWP), reflecting a shift towards more sustainable practices within the industry.

In conclusion, navigating through state regulations for HVAC installation requires careful attention to detail across several domains: licensing requirements ensure competent workforce; energy efficiency standards promote sustainability; safety codes protect individuals and properties; while environmental guidelines encourage eco-friendly practices. As regulatory landscapes continue evolving alongside technological innovations in the HVAC sector, staying informed about these requirements not only ensures compliance but also enhances overall system performance and reliability-ultimately benefiting both consumers and the environment alike.

When it comes to the installation of Heating, Ventilation, and Air Conditioning (HVAC) systems, the regulations can vary significantly from state to state across the United States. Understanding these differences is crucial for contractors and homeowners alike, as adherence to local codes ensures both compliance with the law and the safety and efficiency of HVAC systems.

One of the primary reasons for these regulatory disparities is the variation in climate conditions across different states. For instance, states in colder regions like Minnesota or Maine have specific requirements focusing on heating efficiency and insulation standards to ensure that homes can withstand harsh winter temperatures. In contrast, states like Arizona or Florida prioritize cooling efficiency due to their predominantly warm climates. This means that HVAC systems in warmer regions may need higher SEER (Seasonal Energy Efficiency Ratio) ratings compared to those required in cooler areas.

Another key difference lies in environmental regulations. Some states have more stringent rules regarding refrigerants used in HVAC systems. California, known for its rigorous environmental policies, has strict regulations about refrigerant types and leak prevention measures. The state aims to minimize greenhouse gas emissions by phasing out older refrigerants that are harmful to the environment. Meanwhile, other states might still permit certain refrigerants that California does not allow.

Building codes also play a significant role in how HVAC installations are regulated across different states. These codes determine everything from ductwork specifications to ventilation requirements and energy efficiency standards. States adopt various versions of national building codes like the International Residential Code (IRC) but often modify them with state-specific amendments based on local needs and priorities.

Licensing requirements for HVAC contractors can also differ widely between states. While some states require extensive training and certification processes before a contractor can legally work on HVAC installations, others may have more lenient licensing criteria. This affects not only who can perform installations but also impacts quality assurance measures enforced at the state level.

Moreover, some states offer incentives or rebates for installing energy-efficient HVAC systems as part of their commitment to promoting sustainable energy use. These incentives vary greatly; while one state might provide tax credits for upgrading to high-efficiency units, another might offer cash rebates or subsidized installation costs.

In conclusion, reviewing state regulations for HVAC installation reveals a landscape marked by diversity reflective of each state's unique climate conditions, environmental goals, building practices, and governmental priorities. For anyone involved in installing or servicing these systems-from homeowners planning an upgrade to contractors executing projects-it is essential to be well-versed with local regulations to ensure compliance and optimal system performance tailored specifically for each jurisdiction's needs.

Posted by on

Steps to Accurately Estimate Labor Expenses for HVAC Repair Services

When it comes to the field of HVAC (Heating, Ventilation, and Air Conditioning) installation, understanding the licensing and certification requirements is crucial for contractors. These regulations are essential for ensuring that individuals in this industry possess the necessary skills and knowledge to perform their duties safely and effectively. Reviewing state regulations becomes vital as these rules can vary significantly from one jurisdiction to another. This essay will explore the importance of these requirements and how they affect contractors in the HVAC industry.

Firstly, licensing serves as a gatekeeping mechanism that ensures only qualified individuals can offer HVAC services. It protects consumers by ensuring they receive services from professionals who have met specific standards of competency. To obtain a license, contractors generally must pass examinations that test their understanding of HVAC systems, safety protocols, and applicable codes. These exams often cover a wide range of topics, including system design, load calculations, installation practices, and troubleshooting techniques.

Certification goes hand-in-hand with licensing but focuses more on specialized knowledge within the HVAC field. For instance, a contractor might seek certification in handling refrigerants or in energy-efficient system installations. Certifications often require ongoing education to ensure that contractors remain up-to-date with technological advancements and evolving industry standards. This continuous learning aspect of certification helps maintain high levels of expertise among professionals in the field.

State regulations play a pivotal role in outlining these licensing and certification requirements. Each state has its own set of rules which can include additional local mandates or variations in testing procedures. Some states may require apprenticeships before allowing candidates to sit for licensing exams, while others might mandate specific coursework or continuing education credits.

For contractors aiming to operate across multiple states, understanding these differences is imperative. They must navigate through disparate regulatory landscapes to ensure compliance wherever they provide services. Failure to adhere to state-specific regulations can result in fines or even revocation of licenses-a significant setback for any contracting business.

Moreover, adherence to state regulations ensures public safety by minimizing improper installations that could lead to hazardous situations like fires or carbon monoxide leaks. Well-regulated licensing processes also help maintain industry integrity by preventing unqualified individuals from offering substandard services.

In conclusion, reviewing state regulations regarding licensing and certification is indispensable for contractors engaged in HVAC installation work. These requirements serve not only as benchmarks for professional competency but also as safeguards for consumer safety and satisfaction. As technology evolves and climate considerations come into sharper focus, staying abreast of regulatory changes will remain an ongoing responsibility for all HVAC professionals dedicated to delivering quality service across diverse environments.

Tools and Software for Estimating Labor Costs in Mobile Home HVAC Repairs

Energy efficiency has become a cornerstone in the quest for sustainability and environmental responsibility. Within this broad arena, the installation of heating, ventilation, and air conditioning (HVAC) systems stands as a critical area where energy efficiency standards and compliance regulations play a vital role. As states across the country endeavor to reduce their carbon footprints and promote sustainable living, reviewing state regulations on HVAC installation becomes an essential task.

The primary aim of energy efficiency standards in HVAC systems is to ensure that these systems consume less energy while maintaining optimal performance levels. This not only reduces energy costs for consumers but also minimizes the environmental impact associated with excessive energy use. By setting rigorous benchmarks for energy consumption, states can effectively encourage manufacturers and installers to innovate and adopt technologies that align with contemporary environmental goals.

One of the key aspects of state regulations is ensuring compliance during HVAC installation. Compliance ensures that installations meet established energy standards, thereby guaranteeing that they perform efficiently throughout their lifespan. To achieve this, many states have implemented stringent inspection protocols and certification requirements for HVAC professionals. Installers must be well-versed in these standards to ensure they are adhered to from the outset of any project.

Moreover, state regulations often include specific guidelines on system sizing, ductwork design, and insulation practices-all crucial factors influencing an HVAC system's efficiency. Properly sized systems prevent unnecessary energy consumption by avoiding overuse or underuse scenarios. Meanwhile, appropriate ductwork design enhances airflow distribution, reducing the strain on the system's components. Insulation further complements these measures by minimizing thermal loss or gain in conditioned spaces.

For many states, adopting model codes such as those developed by the International Energy Conservation Code (IECC) provides a framework that harmonizes local policies with national best practices in energy conservation. This alignment not only simplifies compliance processes for installers but also promotes uniformity across jurisdictions-beneficial for manufacturers who operate on a national scale.

However, challenges remain in consistently enforcing these standards across diverse regions within a state. Variability in climate conditions necessitates region-specific adaptations of broader regulations to ensure efficacy without compromising comfort or safety levels maintained by HVAC systems.

In conclusion, reviewing state regulations pertaining to HVAC installation is an ongoing process requiring collaboration among policymakers, industry professionals, and consumers alike. As technology advances and understanding of environmental impacts deepens, it becomes increasingly crucial to update these standards regularly-reflecting new insights into sustainable practices while fostering innovation within the industry. Ultimately, robust energy efficiency standards supported by rigorous compliance measures will pave the way toward a more sustainable future where both economic benefits and environmental integrity are realized through responsible HVAC installations.

Case Studies: Examples of Labor Cost Estimation in Various Repair Scenarios

In the world of modern infrastructure and urban development, HVAC systems play a crucial role in ensuring comfort and air quality within buildings. As these systems become increasingly sophisticated, the need for robust safety protocols and inspection procedures becomes paramount. When we delve into the topic of reviewing state regulations for HVAC installation, it becomes clear that a meticulous approach is essential to ensure both compliance and safety.

State regulations for HVAC installations are designed to safeguard public health and promote energy efficiency. These regulations vary significantly from one state to another, reflecting local climates, building codes, and environmental priorities. However, common threads run through all these guidelines: they emphasize the importance of safety protocols and rigorous inspection procedures.

Safety protocols in HVAC installation begin long before any physical work is done. They start with proper planning and design, which must adhere to specific state codes that address everything from system sizing to placement of units. For instance, certain states might have stringent rules about where outdoor units can be placed relative to property lines or other structures. This ensures not only optimal performance but also minimizes risks such as fire hazards or noise pollution.

Once the design phase is complete, installation must follow precise procedures that align with state mandates. These procedures involve using certified professionals who are trained in current best practices and technologies. Technicians must be vigilant about following manufacturer instructions as well as state-specific guidelines during installation to avoid future complications or hazards.

Inspection procedures serve as the final checkpoint in ensuring HVAC installations meet regulatory standards. State regulations often require multiple inspections at different stages of the project - initial setup, mid-project progress checks, and a final inspection post-installation. Inspectors assess various aspects such as electrical connections, ductwork integrity, refrigerant levels, and overall system functionality.

These inspections are not mere formalities; they are critical components of a comprehensive safety strategy. By identifying potential issues early on or confirming adherence to standards post-completion, inspectors help prevent future problems that could lead to system failures or even pose risks to occupant health and safety.

Furthermore, regular maintenance inspections are typically mandated by state regulations once an HVAC system is operational. These ongoing checks ensure continued compliance with safety standards over time while optimizing performance efficiency - a key factor in reducing energy consumption and minimizing environmental impact.

Ultimately, reviewing state regulations for HVAC installation reveals an intricate web of requirements designed to protect people and properties alike. Safety protocols ensure each step from design through operation prioritizes hazard mitigation while inspection procedures provide critical oversight at every juncture.

By respecting these established guidelines - whether one is an installer adhering strictly during construction or an inspector verifying compliance afterwards - stakeholders contribute towards creating safe indoor environments that enhance quality of life without compromising on sustainability goals set forth by governing bodies across states nationwide.

Tips for Managing and Reducing Labor Expenses Without Compromising Quality

Meeting state requirements for HVAC installation presents a series of common challenges that contractors and professionals frequently encounter. These challenges stem from the intricate web of regulations designed to ensure safety, efficiency, and environmental responsibility. While these rules are crucial for maintaining high standards, they can also pose significant hurdles for those in the industry.

Firstly, one of the most prevalent challenges is staying updated with ever-evolving regulations. State governments periodically revise their codes and guidelines to incorporate new technologies, address environmental concerns, or improve safety standards. For HVAC professionals, this means a continual process of learning and adaptation. Failing to keep up-to-date not only risks non-compliance but can also lead to costly reworks or penalties.

Another challenge lies in the variability of regulations across different states-or even municipalities within a state. What is permissible in one region might be prohibited in another, making it essential for contractors who work across state lines to have comprehensive knowledge of each area's specific requirements. This variability can complicate project planning and execution, particularly for businesses operating on a broader scale.

Moreover, the complexity of certain regulatory requirements can pose difficulties during implementation. For instance, energy efficiency mandates often require precise calculations and careful selection of equipment to meet specified performance criteria. Ensuring that installations align with these technical specifications demands expertise and attention to detail.

Navigating permitting processes is yet another hurdle faced by HVAC professionals. Obtaining necessary permits involves meticulous documentation and sometimes lengthy approval times which can delay projects significantly if not managed efficiently. Understanding the nuances of each jurisdiction's permitting process is essential for minimizing delays.

Additionally, compliance often necessitates investments in training and certification programs for technicians. Staying compliant means ensuring all employees are knowledgeable about current standards and skilled in best practices-an ongoing commitment that requires both time and financial resources from employers.

Lastly, there is often a lack of consistency in enforcement among different jurisdictions which leads to confusion about compliance expectations. In some areas, inspections may be rigorous while others might adopt a more lenient approach which creates an uneven playing field for contractors trying to comply uniformly across multiple locations.

In conclusion, while meeting state requirements for HVAC installation ensures quality control and public safety, it introduces several challenges ranging from staying informed about changing regulations to managing varied local requirements effectively. Overcoming these obstacles demands continuous education, strategic planning, investment in workforce development as well as an adaptive approach tailored specifically towards understanding each unique regulatory environment encountered by HVAC professionals today.

About Refrigerant

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This article's lead section **may be too short to adequately summarize the key points**. Please consider expanding the lead to provide an accessible overview of all important aspects of the article. *(March 2021)*

A DuPont R-134a refrigerant

A **refrigerant** is a working fluid used in cooling, heating or reverse cooling and heating of air conditioning systems and heat pumps where they undergo a repeated phase transition from a liquid to a gas and back again. Refrigerants are heavily regulated because of their toxicity and flammability[1] and the contribution of CFC and HCFC refrigerants to ozone depletion[2] and that of HFC refrigerants to climate change.[3]

Refrigerants are used in a direct expansion (DX- Direct Expansion) system (circulating system)to transfer energy from one environment to another, typically from inside a building to outside (or vice versa) commonly known as an air conditioner cooling only or cooling & heating reverse DX system or heat pump a heating only DX cycle. Refrigerants can carry 10 times more energy per kg than water, and 50 times more than air.

Refrigerants are controlled substances and classified by International safety regulations ISO 817/5149, AHRAE 34/15 & BS EN 378 due to high pressures (700–1,000 kPa (100–150 psi)), extreme temperatures (?50 °C [?58 °F] to over 100 °C [212 °F]), flammability (A1 class non-flammable, A2/A2L class flammable and A3 class extremely flammable/explosive) and toxicity (B1-low, B2-medium & B3-high). The regulations relate to situations when these refrigerants are released into the atmosphere in the event of an accidental leak not while circulated.

Refrigerants (controlled substances) must only be handled by qualified/certified engineers for the relevant classes (in the UK, C&G 2079 for A1-class and C&G 6187-2 for A2/A2L & A3-class refrigerants).

Refrigerants (A1 class only) Due to their non-flammability, A1 class non-flammability, non-explosivity, and non-toxicity, non-explosivity they have been used in open systems (consumed when used) like fire extinguishers, inhalers, computer rooms fire extinguishing and insulation, etc.) since 1928.

History

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The observed stabilization of HCFC concentrations (left graphs) and the growth of HFCs (right graphs) in earth's atmosphere.

The first air conditioners and refrigerators employed toxic or flammable gases, such as ammonia, sulfur dioxide, methyl chloride, or propane, that could result in fatal accidents when they leaked.[4]

In 1928 Thomas Midgley Jr. created the first non-flammable, non-toxic chlorofluorocarbon gas, *Freon* (R-12). The name is a trademark name owned by DuPont (now Chemours) for any chlorofluorocarbon (CFC), hydrochlorofluorocarbon (HCFC), or hydrofluorocarbon (HFC) refrigerant. Following the discovery of better synthesis methods, CFCs such as R-11,[5] R-12,[6] R-123[5] and R-502[7] dominated the market.

Phasing out of CFCs

[edit]
See also: Montreal Protocol

In the mid-1970s, scientists discovered that CFCs were causing major damage to the ozone layer that protects the earth from ultraviolet radiation, and to the ozone holes over polar regions.[8][9] This led to the signing of the Montreal Protocol in 1987 which aimed to phase out CFCs and HCFC[10] but did not address the contributions that HFCs made to climate change. The adoption of HCFCs such as R-22,[11][12][13] and R-123[5] was accelerated and so were used in most U.S. homes in air conditioners and in chillers[14] from the 1980s as they have a dramatically lower Ozone Depletion Potential (ODP) than CFCs, but their ODP was still not zero which led to their eventual phase-out.

Hydrofluorocarbons (HFCs) such as R-134a,[15][16] R-407A,[17] R-407C,[18] R-404A,[7] R-410A[19] (a 50/50 blend of R-125/R-32) and R-507[20][21] were promoted as replacements for CFCs and HCFCs in the 1990s and 2000s. HFCs were not ozone-depleting but did have global warming potentials (GWPs) thousands of times greater than CO_2 with atmospheric lifetimes that can extend for decades. This in turn, starting from the 2010s, led to the adoption in new equipment of Hydrocarbon and HFO (hydrofluoroolefin) refrigerants R-32,[22] R-290,[23] R-600a,[23] R-454B,[24] R-1234yf,[25][26] R-514A,[27] R-744 (CO_2),[28] R-1234ze(E)[29] and R-1233zd(E),[30] which have both an ODP of zero and a lower GWP. Hydrocarbons and CO_2 are sometimes called natural refrigerants because they can be found in nature.

The environmental organization Greenpeace provided funding to a former East German refrigerator company to research alternative ozone- and climate-safe refrigerants in 1992. The company developed a hydrocarbon mixture of propane and isobutane, or pure isobutane,[31] called "Greenfreeze", but as a condition of the contract with Greenpeace could not patent the technology, which led to widespread adoption by other firms.[32][33][34] Policy and political influence by corporate executives resisted change however,[35][36] citing the flammability and explosive properties of the refrigerants,[37] and DuPont together with other companies blocked them in the U.S. with the U.S. EPA.[38][39]

Beginning on 14 November 1994, the U.S. Environmental Protection Agency restricted the sale, possession and use of refrigerants to only licensed technicians, per rules under sections 608 and 609 of the Clean Air Act.[40] In 1995, Germany made CFC refrigerators illegal.[41]

In 1996 Eurammon, a European non-profit initiative for natural refrigerants, was established and comprises European companies, institutions, and industry experts.[42][43][44]

In 1997, FCs and HFCs were included in the Kyoto Protocol to the Framework Convention on Climate Change.

In 2000 in the UK, the Ozone Regulations[45] came into force which banned the use of ozone-depleting HCFC refrigerants such as R22 in new systems. The Regulation banned the use of R22 as a "top-up" fluid for maintenance from 2010 for virgin fluid and from 2015 for recycled fluid.[*citation needed*]

Addressing greenhouse gases

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With growing interest in natural refrigerants as alternatives to synthetic refrigerants such as CFCs, HCFCs and HFCs, in 2004, Greenpeace worked with multinational corporations like Coca-Cola and Unilever, and later Pepsico and others, to create a corporate coalition called Refrigerants Naturally!.[41][46] Four years later, Ben & Jerry's of Unilever and General Electric began to take steps to support production and use in the U.S.[47] It is estimated that almost 75 percent of the refrigeration and air conditioning sector has the potential to be converted to natural refrigerants.[48]

In 2006, the EU adopted a Regulation on fluorinated greenhouse gases (FCs and HFCs) to encourage to transition to natural refrigerants (such as hydrocarbons). It was reported in 2010 that some refrigerants are being used as recreational drugs, leading to an extremely dangerous phenomenon known as inhalant abuse.[49]

From 2011 the European Union started to phase out refrigerants with a global warming potential (GWP) of more than 150 in automotive air conditioning (GWP = 100-year warming potential of one kilogram of a gas relative to one kilogram of CO_2) such as the refrigerant HFC-134a (known as R-134a in North America) which has a GWP of 1526.[50] In the same year the EPA decided in favour of the ozone- and climate-safe refrigerant for U.S. manufacture.[32][51][52]

A 2018 study by the nonprofit organization "Drawdown" put proper refrigerant management and disposal at the very top of the list of climate impact solutions, with an impact equivalent to eliminating over 17 years of US carbon dioxide emissions.[53]

In 2019 it was estimated that CFCs, HCFCs, and HFCs were responsible for about 10% of direct radiative forcing from all long-lived anthropogenic greenhouse gases.[54] and in the same year the UNEP published new voluntary guidelines,[55] however many countries have not yet ratified the Kigali Amendment.

From early 2020 HFCs (including R-404A, R-134a and R-410A) are being superseded: Residential air-conditioning systems and heat pumps are increasingly using R-32. This still has a GWP of more than 600. Progressive devices use refrigerants with almost no climate impact, namely R-290 (propane), R-600a (isobutane) or R-1234yf (less flammable, in cars). In commercial refrigeration also CO_2 (R-744) can be used.

Requirements and desirable properties

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A refrigerant needs to have: a boiling point that is somewhat below the target temperature (although boiling point can be adjusted by adjusting the pressure appropriately), a high heat of vaporization, a moderate density in liquid form, a relatively high density in gaseous form (which can also be adjusted by setting pressure appropriately), and a high critical temperature. Working pressures should ideally be containable by copper tubing, a commonly available material. Extremely high pressures should be avoided.[*citation needed*]

The ideal refrigerant would be: non-corrosive, non-toxic, non-flammable, with no ozone depletion and global warming potential. It should preferably be natural with well-studied and low environmental impact. Newer refrigerants address the issue of the damage that CFCs caused to the ozone layer and the contribution that HCFCs make to climate change, but some do raise issues relating to toxicity and/or flammability.[56]

Common refrigerants

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Refrigerants with very low climate impact

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With increasing regulations, refrigerants with a very low global warming potential are expected to play a dominant role in the 21st century,[57] in particular, R-290 and R-1234yf. Starting from almost no market share in 2018,[58] low GWPO devices are gaining market share in 2022.

Code	Chemical	Name	GWP 20yr[59]	GWP 100yr [59]	Status	Commentary

R-290	C_3H_8	Propane		3.3[60]	Increasing use	Low cost, widely available and efficient. They also have zero ozone depletion potential. Despite their flammability, they are increasingly used in domestic refrigerators and heat pumps. In 2010, about one-third of all household refrigerators and freezers manufactured globally used isobutane or an isobutane/propane blend, and this was expected to increase to 75% by 2020.[61]
R-600a	$HC(CH_3)_3$	Isobutane		3.3	Widely used	See R-290.
R-717	NH_3	Ammonia	0	0[62]	Widely used	Commonly used before the popularisation of CFCs, it is again being considered but does suffer from the disadvantage of toxicity, and it requires corrosion-resistant components, which restricts its domestic and small-scale use. Anhydrous ammonia is widely used in industrial refrigeration applications and hockey rinks because of its high energy efficiency and low cost.
R-1234yf HFO-1234yf	$C_3H_2F_4$	2,3,3,3-Tetrafluoropropene		<1		Less performance but also less flammable than R-290.[57] GM announced that it would start using "hydro-fluoro olefin", HFO-1234yf, in all of its brands by 2013.[63]

R-744	CO_2	Carbon dioxide	1	1	In use	Was used as a refrigerant prior to the discovery of CFCs (this was also the case for propane)[4] and now having a renaissance due to it being non-ozone depleting, non-toxic and non-flammable. It may become the working fluid of choice to replace current HFCs in cars, supermarkets, and heat pumps. Coca-Cola has fielded CO_2-based beverage coolers and the U.S. Army is considering CO_2 refrigeration.[64][65] Due to the need to operate at pressures of up to 130 bars (1,900 psi; 13,000 kPa), CO_2 systems require highly resistant components, however these have already been developed for mass production in many sectors.

Most used

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Code	Chemical	Name	Global warming potential 20yr[59]	GWP 100yr [59]	Status	Commentary

R-32 HFC-32	CH_2F_2	Difluoromethane	2430	677	Widely used	Promoted as climate-friendly substitute for R-134a and R-410A, but still with high climate impact. Has excellent heat transfer and pressure drop performance, both in condensation and vaporisation.[66] It has an atmospheric lifetime of nearly 5 years.[67] Currently used in residential and commercial air-conditioners and heat pumps.
R-134a HFC-134a	CH_2FCF_3	1,1,1,2-Tetrafluoroethane	3790	1550	Widely used	Most used in 2020 for hydronic heat pumps in Europe and the United States in spite of high GWP.[58] Commonly used in automotive air conditioners prior to phase out which began in 2012.
R-410A		50% R-32 / 50% R-125 (pentafluoroethane)	Between 2430 (R-32) and 6350 (R-125)	> 677	Widely Used	Most used in split heat pumps / AC by 2018. Almost 100% share in the USA.[58] Being phased out in the US starting in 2022.[68][69]

Banned / Phased out

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Code	Chemical	Name	Global warming potential 20yr[59]	GWP 100yr [59]	Status	Commentary

R-11 CFC-11	CCl_3F	Trichlorofluoromethane	6900	4660	Banned	Production was banned in developed countries by Montreal Protocol in 1996
R-12 CFC-12	CCl_2F_2	Dichlorodifluoromethane	10800	10200	Banned	Also known as Freon, a widely used chlorofluorocarbon halomethane (CFC). Production was banned in developed countries by Montreal Protocol in 1996, and in developing countries (article 5 countries) in 2010.[70]
R-22 HCFC-22	$CHClF_2$	Chlorodifluoromethane	5280	1760	Being phased out	A widely used hydrochlorofluorocarbon (HCFC) and powerful greenhouse gas with a GWP equal to 1810. Worldwide production of R-22 in 2008 was about 800 Gg per year, up from about 450 Gg per year in 1998. R-438A (MO-99) is a R-22 replacement.[71]
R-123 HCFC-123	$CHCl_2CF_3$	2,2-Dichloro-1,1,1-trifluoroethane	292	79	US phase-out	Used in large tonnage centrifugal chiller applications. All U.S. production and import of virgin HCFCs will be phased out by 2030, with limited exceptions.[72] R-123 refrigerant was used to retrofit some chiller that used R-11 refrigerant Trichlorofluoromethane. The production of R-11 was banned in developed countries by Montreal Protocol in 1996.[73]

Other

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Code	Chemical	Name	Global warming potential 20yr[59]	GWP 100yr [59]	Commentary
R-152a HFC-152a	CH_3CHF_2	1,1-Difluoroethane	506	138	As a compressed air duster
R-407C		Mixture of difluoromethane and pentafluoroethane and 1,1,1,2-tetrafluoroethane			A mixture of R-32, R-125, and R-134a
R-454B		Difluoromethane and 2,3,3,3-Tetrafluoropropene			HFOs blend of refrigerants Difluoromethane (R-32) and 2,3,3,3-Tetrafluoropropene (R-1234yf).[74][75][76][77]
R-513A		An HFO/HFC blend (56% R-1234yf/44%R-134a)			May replace R-134a as an interim alternative[78]
R-514A		HFO-1336mzz-Z/trans-1,2- dichloroethylene (t-DCE)			An hydrofluoroolefin (HFO)-based refrigerant to replace R-123 in low pressure centrifugal chillers for commercial and industrial applications.[79][80]

Refrigerant reclamation and disposal

[edit]
Main article: Refrigerant reclamation

Coolant and refrigerants are found throughout the industrialized world, in homes, offices, and factories, in devices such as refrigerators, air conditioners, central air conditioning systems (HVAC), freezers, and dehumidifiers. When these units are serviced, there is a risk that refrigerant gas will be vented into the atmosphere either accidentally or intentionally, hence the creation of technician training and certification programs in order to ensure that the material is conserved and managed safely. Mistreatment of these gases has been shown to deplete the ozone layer and is suspected to contribute to global warming.[81]

With the exception of isobutane and propane (R600a, R441A and R290), ammonia and CO_2 under Section 608 of the United States' Clean Air Act it is illegal to knowingly release any refrigerants into the atmosphere.[82][83]

Refrigerant reclamation is the act of processing used refrigerant gas which has previously been used in some type of refrigeration loop such that it meets specifications for new refrigerant gas. In the United States, the Clean Air Act of 1990 requires that used refrigerant be processed by a certified reclaimer, which must be licensed by the United States Environmental Protection Agency (EPA), and the material must be recovered and delivered to the reclaimer by EPA-certified technicians.[84]

Classification of refrigerants

[edit]

R407C pressure-enthalpy diagram, isotherms between the two saturation lines

Main article: List of refrigerants

Refrigerants may be divided into three classes according to their manner of absorption or extraction of heat from the substances to be refrigerated:[*citation needed*]

- Class 1: This class includes refrigerants that cool by phase change (typically boiling), using the refrigerant's latent heat.
- Class 2: These refrigerants cool by temperature change or 'sensible heat', the quantity of heat being the specific heat capacity x the temperature change. They are air, calcium chloride brine, sodium chloride brine, alcohol, and similar nonfreezing

solutions. The purpose of Class 2 refrigerants is to receive a reduction of temperature from Class 1 refrigerants and convey this lower temperature to the area to be cooled.
- Class 3: This group consists of solutions that contain absorbed vapors of liquefiable agents or refrigerating media. These solutions function by nature of their ability to carry liquefiable vapors, which produce a cooling effect by the absorption of their heat of solution. They can also be classified into many categories.

R numbering system

[edit]

The R- numbering system was developed by DuPont (which owned the Freon trademark), and systematically identifies the molecular structure of refrigerants made with a single halogenated hydrocarbon. ASHRAE has since set guidelines for the numbering system as follows:[85]

R-$X_1X_2X_3X_4$

- **X_1** = Number of unsaturated carbon-carbon bonds (omit if zero)
- **X_2** = Number of carbon atoms minus 1 (omit if zero)
- **X_3** = Number of hydrogen atoms plus 1
- **X_4** = Number of fluorine atoms

Series

[edit]

- **R-xx** Methane Series
- **R-1xx** Ethane Series
- **R-2xx** Propane Series
- **R-4xx** Zeotropic blend
- **R-5xx** Azeotropic blend
- **R-6xx** Saturated hydrocarbons (except for propane which is R-290)
- **R-7xx** Inorganic Compounds with a molar mass < 100
- **R-7xxx** Inorganic Compounds with a molar mass ? 100

Ethane Derived Chains

[edit]

- **Number Only** Most symmetrical isomer
- **Lower Case Suffix (a, b, c, etc.)** indicates increasingly unsymmetrical isomers

Propane Derived Chains

[edit]

- **Number Only** If only one isomer exists; otherwise:
- **First lower case suffix (a-f):**
  - **a Suffix** Cl_2 central carbon substitution
  - **b Suffix** Cl, F central carbon substitution
  - **c Suffix** F_2 central carbon substitution
  - **d Suffix** Cl, H central carbon substitution
  - **e Suffix** F, H central carbon substitution
  - **f Suffix** H_2 central carbon substitution
- **2nd Lower Case Suffix (a, b, c, etc.)** Indicates increasingly unsymmetrical isomers

Propene derivatives

[edit]

- **First lower case suffix (x, y, z)**:
  - **x Suffix** Cl substitution on central atom
  - **y Suffix** F substitution on central atom
  - **z Suffix** H substitution on central atom
- **Second lower case suffix (a-f)**:
  - **a Suffix** $=CCl_2$ methylene substitution
  - **b Suffix** =CClF methylene substitution
  - **c Suffix** $=CF_2$ methylene substitution
  - **d Suffix** =CHCl methylene substitution
  - **e Suffix** =CHF methylene substitution
  - **f Suffix** $=CH_2$ methylene substitution

Blends

[edit]

- **Upper Case Suffix (A, B, C, etc.)** Same blend with different compositions of refrigerants

Miscellaneous

[edit]

- **R-Cxxx** Cyclic compound
- **R-Exxx** Ether group is present
- **R-CExxx** Cyclic compound with an ether group
- **R-4xx/5xx + Upper Case Suffix (A, B, C, etc.)** Same blend with different composition of refrigerants

- **R-6xx + Lower Case Letter** Indicates increasingly unsymmetrical isomers
- **7xx/7xxx + Upper Case Letter** Same molar mass, different compound
- **R-xxxxB#** Bromine is present with the number after B indicating how many bromine atoms
- **R-xxxxI#** Iodine is present with the number after I indicating how many iodine atoms
- **R-xxx(E)** Trans Molecule
- **R-xxx(Z)** Cis Molecule

For example, R-134a has 2 carbon atoms, 2 hydrogen atoms, and 4 fluorine atoms, an empirical formula of tetrafluoroethane. The "a" suffix indicates that the isomer is unbalanced by one atom, giving 1,1,1,2-Tetrafluoroethane. R-134 (without the "a" suffix) would have a molecular structure of 1,1,2,2-Tetrafluoroethane.

The same numbers are used with an R- prefix for generic refrigerants, with a "Propellant" prefix (e.g., "Propellant 12") for the same chemical used as a propellant for an aerosol spray, and with trade names for the compounds, such as "**Freon** 12". Recently, a practice of using abbreviations HFC- for hydrofluorocarbons, CFC- for chlorofluorocarbons, and HCFC- for hydrochlorofluorocarbons has arisen, because of the regulatory differences among these groups.[*citation needed*]

Refrigerant safety

[edit]

ASHRAE Standard 34, *Designation and Safety Classification of Refrigerants*, assigns safety classifications to refrigerants based upon toxicity and flammability.

Using safety information provided by producers, ASHRAE assigns a capital letter to indicate toxicity and a number to indicate flammability. The letter "A" is the least toxic and the number 1 is the least flammable.[86]

See also

[edit]

- Brine (Refrigerant)
- Section 608
- List of Refrigerants

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Heating, ventilation, and air conditioning

Fundamental concepts

- Air changes per hour
- Bake-out
- Building envelope
- Convection
- Dilution
- Domestic energy consumption
- Enthalpy
- Fluid dynamics
- Gas compressor
- Heat pump and refrigeration cycle
- Heat transfer
- Humidity
- Infiltration
- Latent heat
- Noise control
- Outgassing
- Particulates
- Psychrometrics
- Sensible heat
- Stack effect
- Thermal comfort
- Thermal destratification
- Thermal mass
- Thermodynamics
- Vapour pressure of water

Technology

- Absorption-compression heat pump
- Absorption refrigerator
- Air barrier
- Air conditioning
- Antifreeze
- Automobile air conditioning
- Autonomous building
- Building insulation materials
- Central heating
- Central solar heating
- Chilled beam
- Chilled water
- Constant air volume (CAV)
- Coolant
- Cross ventilation
- Dedicated outdoor air system (DOAS)
- Deep water source cooling
- Demand controlled ventilation (DCV)
- Displacement ventilation
- District cooling
- District heating
- Electric heating
- Energy recovery ventilation (ERV)
- Firestop
- Forced-air
- Forced-air gas
- Free cooling
- Heat recovery ventilation (HRV)
- Hybrid heat
- Hydronics
- Ice storage air conditioning
- Kitchen ventilation
- Mixed-mode ventilation
- Microgeneration
- Passive cooling
- Passive daytime radiative cooling
- Passive house
- Passive ventilation
- Radiant heating and cooling
- Radiant cooling
- Radiant heating
- Radon mitigation
- Refrigeration
- Renewable heat
- Room air distribution
- Solar air heat
- Solar combisystem
- Solar cooling
- Solar heating
- Thermal insulation

Components

- Air conditioner inverter
- Air door
- Air filter
- Air handler
- Air ionizer
- Air-mixing plenum
- Air purifier
- Air source heat pump
- Attic fan
- Automatic balancing valve
- Back boiler
- Barrier pipe
- Blast damper
- Boiler
- Centrifugal fan
- Ceramic heater
- Chiller
- Condensate pump
- Condenser
- Condensing boiler
- Convection heater
- Compressor
- Cooling tower
- Damper
- Dehumidifier
- Duct
- Economizer
- Electrostatic precipitator
- Evaporative cooler
- Evaporator
- Exhaust hood
- Expansion tank
- Fan
- Fan coil unit
- Fan filter unit
- Fan heater
- Fire damper
- Fireplace
- Fireplace insert
- Freeze stat
- Flue
- Freon
- Fume hood
- Furnace
- Gas compressor
- Gas heater
- Gasoline heater
- Grease duct
- Grille
- Ground-coupled heat exchanger

Measurement and control

- Air flow meter
- Aquastat
- BACnet
- Blower door
- Building automation
- Carbon dioxide sensor
- Clean air delivery rate (CADR)
- Control valve
- Gas detector
- Home energy monitor
- Humidistat
- HVAC control system
- Infrared thermometer
- Intelligent buildings
- LonWorks
- Minimum efficiency reporting value (MERV)
- Normal temperature and pressure (NTP)
- OpenTherm
- Programmable communicating thermostat
- Programmable thermostat
- Psychrometrics
- Room temperature
- Smart thermostat
- Standard temperature and pressure (STP)
- Thermographic camera
- Thermostat
- Thermostatic radiator valve

Professions, trades, and services

- Architectural acoustics
- Architectural engineering
- Architectural technologist
- Building services engineering
- Building information modeling (BIM)
- Deep energy retrofit
- Duct cleaning
- Duct leakage testing
- Environmental engineering
- Hydronic balancing
- Kitchen exhaust cleaning
- Mechanical engineering
- Mechanical, electrical, and plumbing
- Mold growth, assessment, and remediation
- Refrigerant reclamation
- Testing, adjusting, balancing

	○ AHRI ○ AMCA ○ ASHRAE ○ ASTM International ○ BRE
Industry organizations	○ BSRIA ○ CIBSE ○ Institute of Refrigeration ○ IIR ○ LEED ○ SMACNA ○ UMC
Health and safety	○ Indoor air quality (IAQ) ○ Passive smoking ○ Sick building syndrome (SBS) ○ Volatile organic compound (VOC)
See also	○ ASHRAE Handbook ○ Building science ○ Fireproofing ○ Glossary of HVAC terms ○ Warm Spaces ○ World Refrigeration Day ○ Template:Home automation ○ Template:Solar energy

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About Modular building

For the Lego series, see Lego Modular Buildings.

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Prefabricated house in Valencia, Spain.

A **modular building** is a prefabricated building that consists of repeated sections called modules.[1] Modularity involves constructing sections away from the building site, then delivering them to the intended site. Installation of the prefabricated sections is completed on site. Prefabricated sections are sometimes placed using a crane. The modules can be placed side-by-side, end-to-end, or stacked, allowing for a variety of configurations and styles. After placement, the modules are joined together using inter-module connections, also known as inter-connections. The inter-connections tie the individual modules together to form the overall building structure.[2]

Uses

[edit]

Modular home prefab sections to be placed on the foundation

Modular buildings may be used for long-term, temporary or permanent facilities, such as construction camps, schools and classrooms, civilian and military housing, and industrial facilities. Modular buildings are used in remote and rural areas where conventional construction may not be reasonable or possible, for example, the Halley VI accommodation pods used for a BAS Antarctic expedition.[3] Other uses have included churches, health care facilities, sales and retail offices, fast food restaurants and cruise ship construction. They can also be used in areas that have weather concerns, such as hurricanes. Modular buildings are often used to provide temporary facilities, including toilets and ablutions at events. The portability of the buildings makes them popular with hire companies and clients alike. The use of modular buildings enables events to be held at locations where existing facilities are unavailable, or unable to support the number of event attendees.

Construction process

[edit]

Construction is offsite, using lean manufacturing techniques to prefabricate single or multi-story buildings in deliverable module sections. Often, modules are based around standard 20 foot containers, using the same dimensions, structures, building and stacking/placing techniques, but with smooth (instead of corrugated) walls, glossy white paint, and provisions for windows, power, potable water, sewage lines, telecommunications and air conditioning. Permanent Modular Construction (PMC) buildings are manufactured in a controlled setting and can be constructed of wood, steel, or concrete. Modular components are typically constructed indoors on assembly lines. Modules' construction may take as little as ten days but more often one to three months. PMC modules can be integrated into site built projects or stand alone and can be delivered with MEP, fixtures and interior finishes.

The buildings are 60% to 90% completed offsite in a factory-controlled environment, and transported and assembled at the final building site. This can comprise the entire building or be components or subassemblies of larger structures. In many cases, modular contractors work with traditional general contractors to exploit the resources and advantages of each type of construction. Completed modules are transported to the building site and assembled by a crane.[4] Placement of the modules may take from several hours to several days. Off-site construction running in parallel to site preparation providing a shorter time to project completion is one of the common selling points of modular construction. Modular construction timeline

Permanent modular buildings are built to meet or exceed the same building codes and standards as site-built structures and the same architect-specified materials used in conventionally constructed buildings are used in modular construction projects. PMC can have as many stories as building codes allow. Unlike relocatable buildings, PMC structures are intended to remain in one location for the duration of their useful life.

Manufacturing considerations

[edit]

The entire process of modular construction places significance on the design stage. This is where practices such as Design for Manufacture and Assembly (DfMA) are used to ensure that assembly tolerances are controlled throughout manufacture and assembly on site. It is vital that there is enough allowance in the design to allow the assembly to take up any "slack" or misalignment of components. The use of advanced CAD systems, 3D printing and manufacturing control systems are important for modular construction to be successful. This is quite unlike on-site construction where the tradesman can often make the part to suit any particular installation.

Bulk materials

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Bulk
materials
Walls attached to floor

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Walls attached to
floor
Ceiling drywalled in spray booth

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Ceiling drywalled in
spray booth
Roof set in place

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Roof set in place
Roof shingled and siding installed

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Roof shingled and
siding installed
Ready for delivery to site

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Ready for delivery to
site
Two-story modular dwelling

○

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Two-story modular dwelling
Pratt Modular Home in Tyler Texas

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Pratt Modular Home in
Tyler Texas
Pratt Modular Home kitchen

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Pratt Modular Home in
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Upfront production investment

[edit]

The development of factory facilities for modular homes requires significant upfront investment. To help address housing shortages in the 2010s, the United Kingdom Government (via Homes England) invested in modular housing initiatives. Several UK companies (for example, Ilke Homes, L&G Modular Homes, House by Urban Splash, Modulous, TopHat and Lighthouse) were established to develop modular homes as an alternative to traditionally-built residences, but failed as they could not book revenues quickly enough to cover the costs of establishing manufacturing facilities.

Ilke Homes opened a factory in Knaresborough, Yorkshire in 2018, and Homes England invested £30m in November 2019,[5] and a further £30m in September 2021.[6] Despite a further fund-raising round, raising £100m in December 2022,[7][8] Ilke Homes went into administration on 30 June 2023,[9][10] with most of the company's 1,150 staff made redundant,[11] and debts of £320m,[12] including £68m owed to Homes England.[13]

In 2015 Legal & General launched a modular homes operation, L&G Modular Homes, opening a 550,000 sq ft factory in Sherburn-in-Elmet, near Selby in Yorkshire.[14] The company incurred large losses as it invested in its factory before earning any revenues; by 2019, it had lost over £100m.[15] Sales revenues from a Selby project, plus schemes in Kent and West Sussex, started to flow in 2022, by which time the business's total losses had grown to £174m.[16] Production was halted in May 2023, with L&G blaming local planning delays and the COVID-19 pandemic for its failure to grow its sales pipeline.[17][18] The enterprise incurred total losses over seven years of £295m.[19]

Market acceptance

[edit]

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Raines Court is a multi-story modular housing block in Stoke Newington, London, one of the first two residential buildings in Britain of this type. (December 2005)

Some home buyers and some lending institutions resist consideration of modular homes as equivalent in value to site-built homes.[*citation needed*] While the homes themselves may be of equivalent quality, entrenched zoning regulations and psychological marketplace factors may create hurdles for buyers or builders of modular homes and should be considered as part of the decision-making process when exploring this type of home as a living and/or investment option. In the UK and Australia, modular homes have become accepted in some regional areas; however, they are not commonly built in major cities. Modular homes are becoming increasingly common in Japanese urban areas, due to improvements in design and quality, speed and compactness of onsite assembly, as well as due to lowering costs and ease of repair after earthquakes. Recent innovations allow modular buildings to be indistinguishable from site-built structures.[20] Surveys have shown that individuals can rarely tell the difference between a modular home and a site-built home.[21]

Modular homes vs. mobile homes

[edit]

Differences include the building codes that govern the construction, types of material used and how they are appraised by banks for lending purposes. Modular homes are built to either local or state building codes as opposed to manufactured homes, which are also built in a factory but are governed by a federal building code.[22] The codes that govern the construction of modular homes are exactly the same codes that govern the construction of site-constructed homes.[*citation needed*] In the United States, all modular homes are constructed according to the International Building Code (IBC), IRC, BOCA or the code that has been adopted by the local jurisdiction.[*citation needed*] In some states, such as California, mobile homes must still be registered yearly, like vehicles or standard trailers, with the Department of Motor Vehicles or other state agency. This is true even if the owners remove the axles and place it on a permanent foundation.[23]

Recognizing a mobile or manufactured home

[edit]

A mobile home should have a small metal tag on the outside of each section. If a tag cannot be located, details about the home can be found in the electrical panel box. This tag should also reveal a manufacturing date.[*citation needed*] Modular homes do not have metal tags on the outside but will have a dataplate installed inside the home, usually under the kitchen sink or in a closet. The dataplate will provide information such as the manufacturer, third party inspection agency, appliance information, and manufacture date.

Materials

[edit]

The materials used in modular buildings are of the same quality and durability as those used in traditional construction, preserving characteristics such as acoustic insulation and energy efficiency, as well as allowing for attractive and innovative designs thanks to their versatility.[24] Most commonly used are steel, wood and concrete.[25]

- Steel: Because it is easily moldable, it allows for innovation in design and aesthetics.
- Wood: Wood is an essential part of most modular buildings. Thanks to its lightness, it facilitates the work of assembling and moving the prefabricated modules.
- Concrete: Concrete offers a solid structure that is ideal for the structural reinforcement of permanent modular buildings. It is increasingly being used as a base material in this type of building, thanks to its various characteristics such as fire resistance, energy savings, greater acoustic insulation, and durability.[26]

Wood-frame floors, walls and roof are often utilized. Some modular homes include brick or stone exteriors, granite counters and steeply pitched roofs. Modulars can be designed to sit on a perimeter foundation or basement. In contrast, mobile homes are constructed with a steel chassis that is integral to the integrity of the floor system. Modular buildings can be custom built to a client's specifications. Current designs include multi-story units, multi-family units and entire apartment complexes. The negative stereotype commonly associated with mobile homes has prompted some manufacturers to start using the term "off-site construction."

New modular offerings include other construction methods such as cross-laminated timber frames.[27]

Financing

[edit]

Mobile homes often require special lenders.[28]

Modular homes on the other hand are financed as site built homes with a construction loan

Standards and zoning considerations

[edit]

Typically, modular dwellings are built to local, state or council code, resulting in dwellings from a given manufacturing facility having differing construction standards depending on the final destination of the modules.[29] The most important zones that manufacturers have to take into consideration are local wind, heat, and snow load zones.[*citation needed*] For example, homes built for final assembly in a hurricane-prone, earthquake or flooding area may include additional bracing to meet local building codes. Steel and/or wood framing are common options for building a modular home.

Some US courts have ruled that zoning restrictions applicable to mobile homes do not apply to modular homes since modular homes are designed to have a permanent foundation.[*citation needed*] Additionally, in the US, valuation differences between modular homes and site-built homes are often negligible in real estate appraisal practice; modular homes can, in some market areas, (depending on local appraisal practices per Uniform Standards of Professional Appraisal Practice) be evaluated the same way as site-built dwellings of similar quality. In Australia, manufactured home parks are governed by additional legislation that does not apply to permanent modular homes. Possible developments in equivalence between modular and site-built housing types for the purposes of real estate appraisals, financing and zoning may increase the sales of modular homes over time.[30]

CLASP (Consortium of Local Authorities Special Programme)

[edit]

The Consortium of Local Authorities Special Programme (abbreviated and more commonly referred to as CLASP) was formed in England in 1957 to combine the resources of local authorities with the purpose of developing a prefabricated school building programme. Initially developed by Charles Herbert Aslin, the county architect for Hertfordshire, the system was used as a model for several other counties, most notably Nottinghamshire and Derbyshire. CLASP's popularity in these coal mining areas was in part because the system permitted fairly straightforward replacement of subsidence-damaged sections of building.

Building strength

[edit]

Modular Home being built in Vermont photo by Josh Vignona

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Modular home in Vermont

Modular homes are designed to be stronger than traditional homes by, for example, replacing nails with screws, adding glue to joints, and using 8–10% more lumber than conventional housing.[31] This is to help the modules maintain their structural integrity as they are transported on trucks to the construction site. However, there are few studies on the response of modular buildings to transport and handling stresses. It is therefore presently difficult to predict transport induced damage.[1]

When FEMA studied the destruction wrought by Hurricane Andrew in Dade County Florida, they concluded that modular and masonry homes fared best compared to other construction.[32]

CE marking

[edit]

The CE mark is a construction norm that guarantees the user of mechanical resistance and strength of the structure. It is a label given by European community empowered authorities for end-to-end process mastering and traceability.[*citation needed*]

All manufacturing operations are being monitored and recorded:

- Suppliers have to be known and certified,
- Raw materials and goods being sourced are to be recorded by batch used,
- Elementary products are recorded and their quality is monitored,
- Assembly quality is managed and assessed on a step by step basis,
- When a modular unit is finished, a whole set of tests are performed and if quality standards are met, a unique number and EC stamp is attached to and on the unit.

This ID and all the details are recorded in a database, At any time, the producer has to be able to answer and provide all the information from each step of the production of a single unit, The EC certification guaranties standards in terms of durability, resistance against wind and earthquakes.[*citation needed*]

Open modular building

[edit]
See also: Green building

The term Modularity can be perceived in different ways. It can even be extended to building P2P (peer-to-peer) applications; where a tailored use of the P2P technology is with the aid of a modular paradigm. Here, well-understood components with clean interfaces can be combined to implement arbitrarily complex functions in the hopes of further proliferating self-organising P2P technology. Open modular buildings are an excellent example of this. Modular building can also be open source and green. Bauwens, Kostakis and Pazaitis[33] elaborate on this kind of modularity. They link modularity to the construction of houses.

This commons-based activity is geared towards modularity. The construction of modular buildings enables a community to share designs and tools related to all the different parts of house construction. A socially-oriented endeavour that deals with the external architecture of buildings and the internal dynamics of open source commons. People are thus provided with the tools to reconfigure the public sphere in the area where they live, especially in urban environments. There is a robust socializing element that is reminiscent of pre-industrial vernacular architecture and community-based building.[34]

Some organisations already provide modular housing. Such organisations are relevant as they allow for the online sharing of construction plans and tools. These plans can be then assembled, through either digital fabrication like 3D printing or even sourcing low-cost materials from local communities. It has been noticed that given how easy it is to use these low-cost materials are (for example: plywood), it can help increase the permeation of these open buildings to areas or communities that lack the know-how or abilities of conventional architectural or construction firms. Ergo, it allows for a fundamentally more standardised way of constructing houses and buildings. The overarching idea behind it remains key - to allow for easy access to user-friendly layouts which anyone can use to build in a more sustainable and affordable way.

Modularity in this sense is building a house from different standardised parts, like solving a jigsaw puzzle.

3D printing can be used to build the house.

The main standard is OpenStructures and its derivative Autarkytecture.[35]

Research and development

[edit]

Modular construction is the subject of continued research and development worldwide as the technology is applied to taller and taller buildings. Research and development is carried out by modular building companies and also research institutes such as the Modular Building Institute[36] and the Steel Construction Institute.[37]

See also

[edit]

- Housing portal
- Affordable housing
- Alternative housing
- Commercial modular construction
- Construction 3D printing
- Container home
- Kit house
- MAN steel house
- Manufactured housing
- Modern methods of construction
- Modular design
- Portable building
- Prefabrication
- Open-source architecture
- Open source hardware
- OpenStructures
- Prefabricated home
- Relocatable buildings
- Recreational vehicles
- Shipping container architecture
- Stick-built home
- Tiny house movement
- Toter

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About Royal Supply Inc

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Things To Do in Jefferson County

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Jefferson Historical Museum

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Jefferson Landing State Historic Site

4.5 (95)

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Cliff Cave County Park

4.7 (1989)

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Gardens of Jefferson County

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Jefferson County Historical Village

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Cole County Historical Museum

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Driving Directions in Jefferson County

Driving Directions From Target to Royal Supply Inc

Driving Directions From GameStop to Royal Supply Inc

Driving Directions From Fenton Sew and Vac to Royal Supply Inc

Driving Directions From Trade N Games to Royal Supply Inc

Driving Directions From AT&T Store to Royal Supply Inc

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Driving Directions From Jefferson Historical Museum to Royal Supply Inc

Driving Directions From Jefferson Landing State Historic Site to Royal Supply Inc

Driving Directions From Cole County Historical Museum to Royal Supply Inc

Driving Directions From Visit Jefferson County Tennessee to Royal Supply Inc

Driving Directions From Jefferson County Historical Village to Royal Supply Inc

Driving Directions From Rockford Park to Royal Supply Inc

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Reviews for Royal Supply Inc

Royal Supply Inc

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Ae Webb

(5)

Royal installed a new furnace and air conditioner just before we got our used mobile home. Recently, the furnace stopped lighting. Jared (sp?) made THREE trips to get it back to good. He was so gracious and kind. Fortunately for us it was still under warranty. BTW, those three trips were from Fenton, Missouri to Belleville, Illinois! Thanks again, Jared!

Royal Supply Inc

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Gidget McCarthy

(5)

Very knowledgeable, friendly, helpful and don't make you feel like you're inconveniencing them. They seem willing to take all the time you need. As if you're the only thing they have to do that day. The store is clean, organized and not cluttered, symmetrical at that. Cuz I'm even and symmetricals biggest fan. It was a pleasure doing business with them and their prices are definitely reasonable. So, I'll be doing business with them in the future no doubt.

Royal Supply Inc

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bill slayton

(1)

Went to get a deadbolt what they had was one I was told I'd have take it apart to lengthen and I said I wasn't buying something new and have to work on it. Thing of it is I didn't know if it was so that it could be lengthened said I didn't wanna buy something new I had to work on just to fit my door. He got all mad and slung the whole box with part across the room. A real business man. I guess the owner approves of his employees doing as such.

Royal Supply Inc

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Terry Self

(1)

Horrible workmanship, horrible customer service, don't show up when they say they are. Ghosted. Was supposed to come back on Monday, no call no show. Called Tuesday and Wednesday, left messages both days. Nothing. Kinked my line, crooked to the pad and house, didn't put disconnect back on, left the trash.....

Royal Supply Inc

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Toney Dunaway

(5)

This is another amazing place where we will do much more business. They are not tyrannical about the totally useless face diapers, they have a great selection of stock, they have very knowledgeable staff, very friendly staff. We got the plumbing items we really needed and will be getting more plumbing items. They also have central units, thermostats, caulking, sealants, doors, seems everything you need for a mobile home. We've found a local treasure and will be bringing much more business. Their store is clean and tidy as well!

Reviewing State Regulations for HVAC Installation**View GBP**

Frequently Asked Questions

What are the specific state requirements for HVAC installation in mobile homes?

State requirements can vary significantly, but generally, they include compliance with HUD standards, proper licensing of installers, adherence to energy efficiency ratings, and ensuring that equipment is suitable for mobile home use. It is essential to check your states specific guidelines as they may have additional regulations or amendments.

Do I need a special permit to install an HVAC system in a mobile home?

Yes, most states require permits for installing or replacing an HVAC system in a mobile home. This usually involves submitting plans and specifications for approval by local authorities to ensure safety and compliance with building codes.

Are there any restrictions on the type of HVAC systems allowed in mobile homes?

Mobile homes often require specific types of HVAC systems designed to fit smaller spaces and operate efficiently under unique conditions. For example, packaged units or split systems designed for manufactured housing are commonly used. Check state regulations to confirm approved system types.

How can I verify if my HVAC installer is qualified according to state laws?

You should verify that your installer holds current licenses required by your state's regulatory board. Additionally, ask if they have experience specifically with mobile home installations and request references or proof of past work compliant with state standards.

Royal Supply Inc

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State : MO

Zip : 63026

Address : Unknown Address

Google Business Profile

Company Website : **https://royal-durhamsupply.com/locations/lenexa-kansas/**